

**3.5-0.5V Input, 1.0V Output
Multi-Mode Power Transformer
for a Supercapacitor Power Source
with a Peak Efficiency of 70.4%**

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Talk Outline

- **Design motivation**
 - Supercapacitors voltage drop
 - LDO drawbacks
- **Prior work & state of the art**
- **Wide input range, fixed output DC-DC converter**
 - Topology reconfiguration
 - Voltage protection
 - Efficiency analysis
- **Prototype design**
 - Measurement results
- **Summary & conclusions**

Supercapacitor (Supercap/Ultracap)

■ Applications for supercaps

- High peak power, quick charge → hybrid vehicles
- Effectively infinite number of charge/discharge cycles

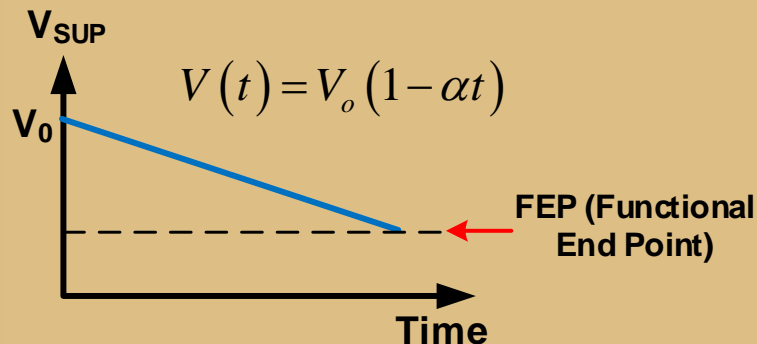
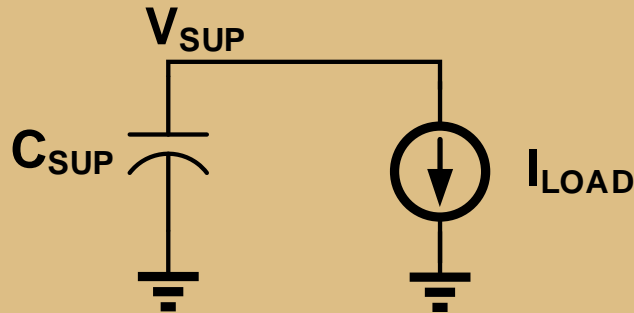
Function	Supercap	Lithium-ion
Charge time (second)		~4,000
Internal resistance (ESR)	Ω	~0.2 Ω
Energy density (Wh/kg)		~150
Instantaneous power density	100	~2,000
Operating temperature	-40 to +65 °C	0 to +40 °C
Bio compatibility	No harsh chemicals	Harsh chemicals
Shelf life (hours)	~1,000,000	~500



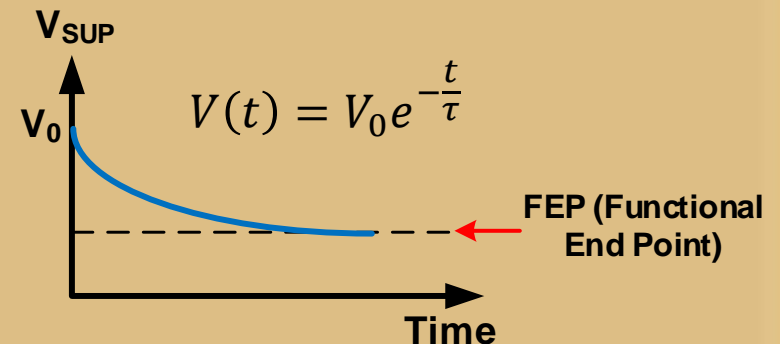
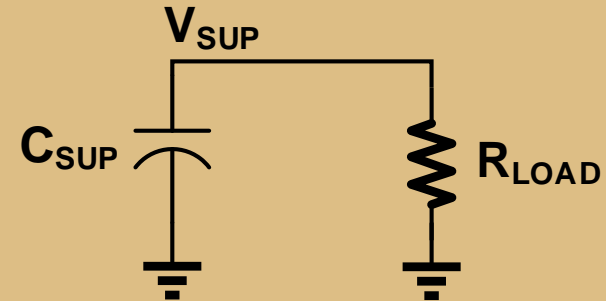
Supercap Voltage Discharge Curve

- Supercap is after all a capacitor $V_{\text{sup}} = \frac{Q}{C_{\text{sup}}}$

Fixed Current Load



Fixed Resistor Load



Voltage Regulation: LDO

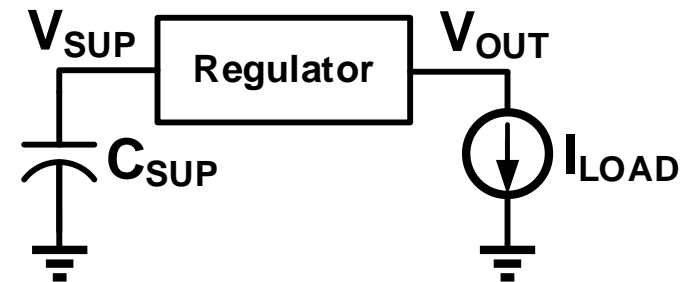
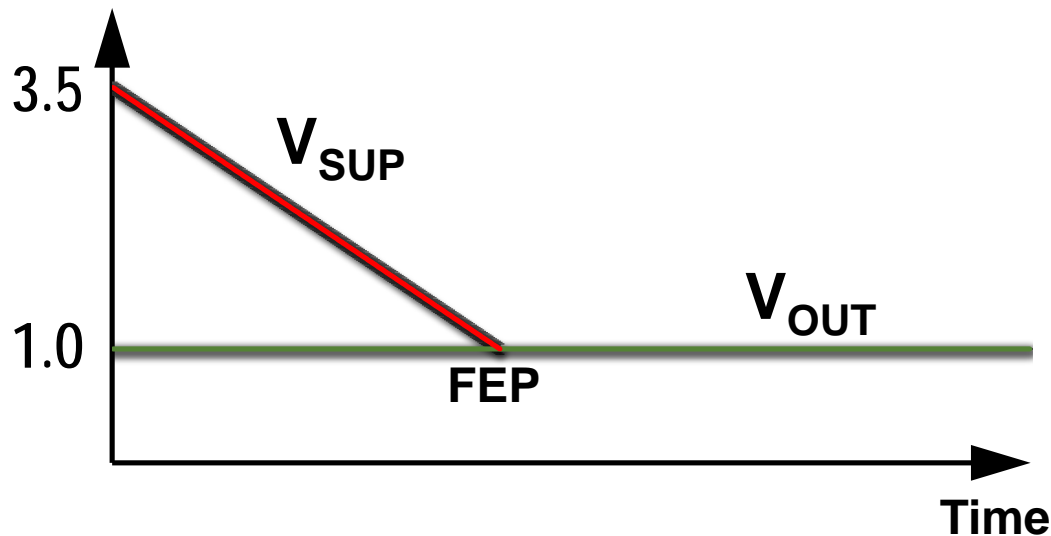
■ Voltage regulation

- Linear regulator or low-dropout (LDO) regulator

■ Linear voltage drop ($I_{\text{load}} = I_{\text{sup}}$)

- Peak voltage \rightarrow device breakdown concerns
- Energy lost in the regulator \rightarrow series loss

- FEP \rightarrow wasted residual energy $E_{\text{RES}} = \frac{1}{2} C_{\text{SUP}} V_{\text{SUP}}^2$



LDO vs. Ideal “Transformer”

■ LDO

$$I_{SUP} = I_{LOAD}$$

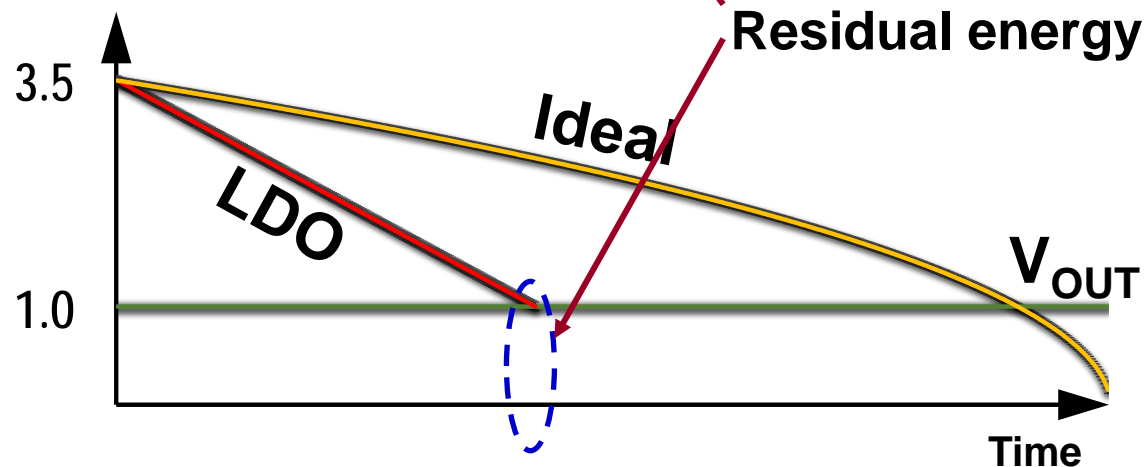
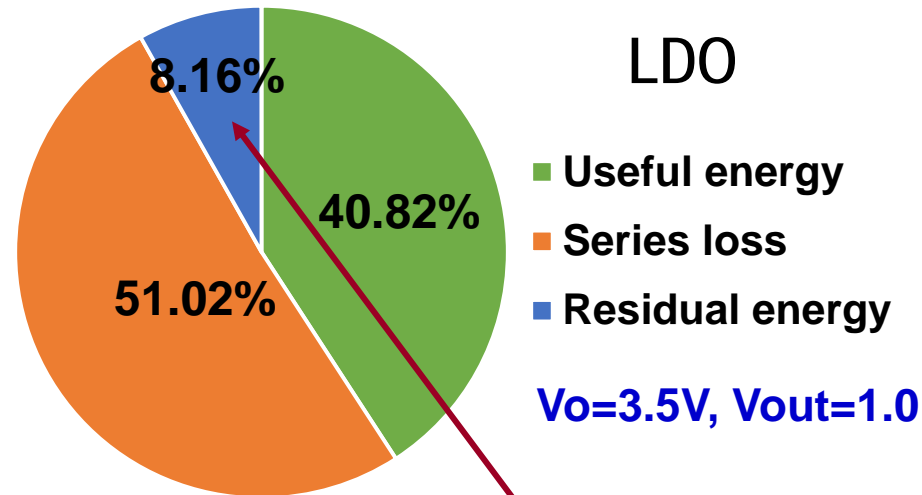
$$Efficiency = \frac{V_{out}}{V_{SUP}}$$

■ Ideal “Transformer”

$$P_{SUP} = P_{out}$$

$$I_{SUP} \times V_{SUP} = I_{out} \times V_{out}$$

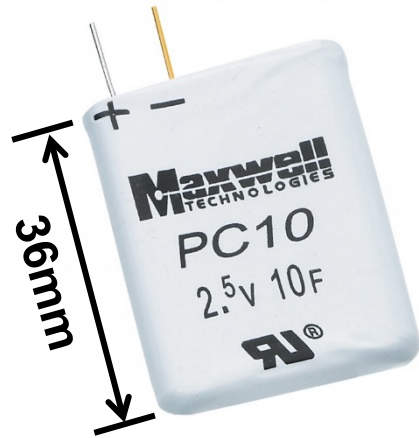
$$Efficiency = 100\%$$



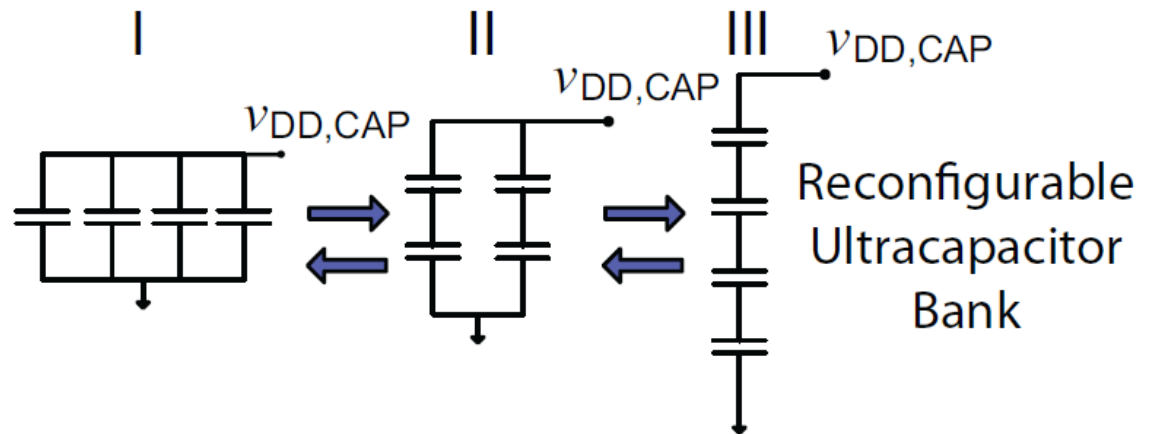
Prior Work & State of the Art (I)

■ Reconfigure the supercap bank

- $V_{IN}=1.25-2.5V$, $V_{OUT}=1.0V$
- Need a minimum of two supercaps
- Supercaps are large off-chip components



Maxwell, PC10
 $C_{SUP}=10F$

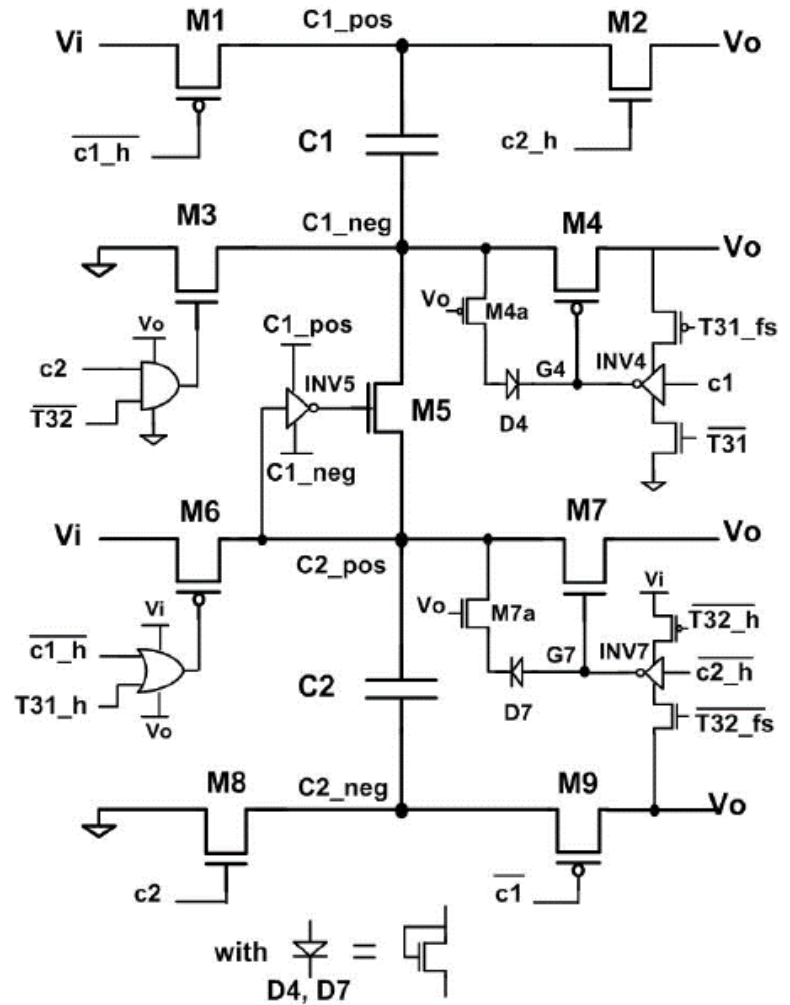


[2] Sanchez' 10 VLSI

Prior Work & State of the Art (II)

■ Switched-capacitor DC-DC

- $V_{IN} = 2V$, $V_{OUT}=0.4-2.1V$
- Reconfigurable (3 modes)
- Only step-down modes
 - $K=1/3, 1/2, 2/3$



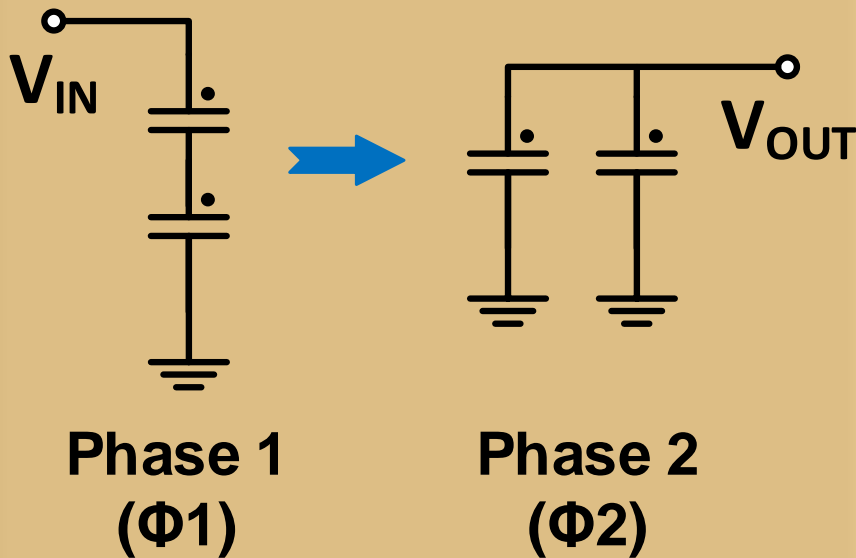
[3] Le'10 ISSCC

Switched-Capacitor DC-DC Converter

- Conversion ratio (1/2 and 2X) decided by mode

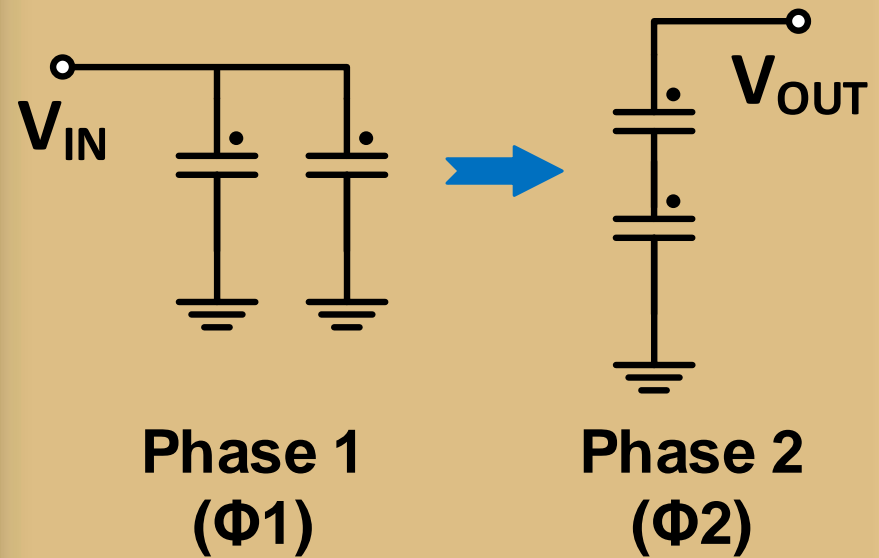
$$V_{OUT} = \frac{1}{2} V_{IN}$$

(Buck)



$$V_{OUT} = 2 V_{IN}$$

(Boost)



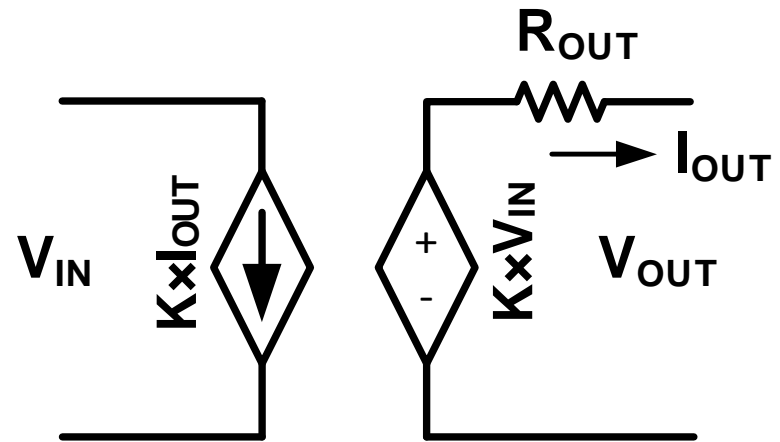
Switched-Capacitor DC-DC Converter

■ Dominant loss mechanism

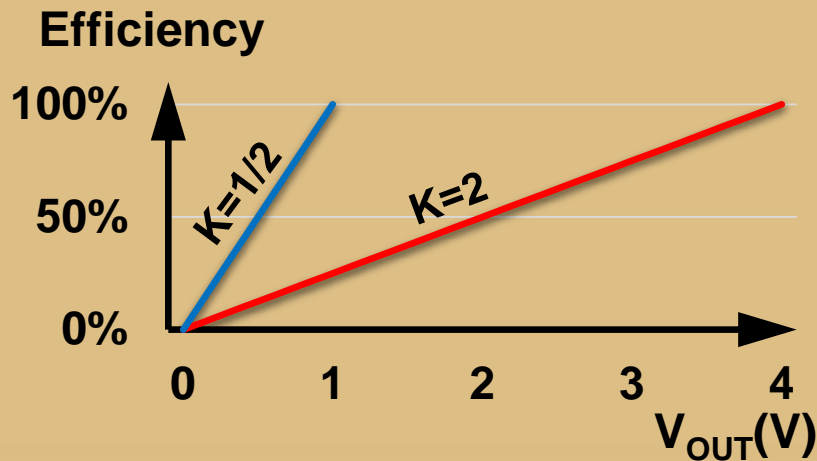
- Conduction loss

$$\eta = \frac{P_{OUT}}{P_{IN}} = \frac{V_{OUT} I_{OUT}}{V_{IN} I_{IN}} = \frac{V_{OUT}}{K \cdot V_{IN}}$$

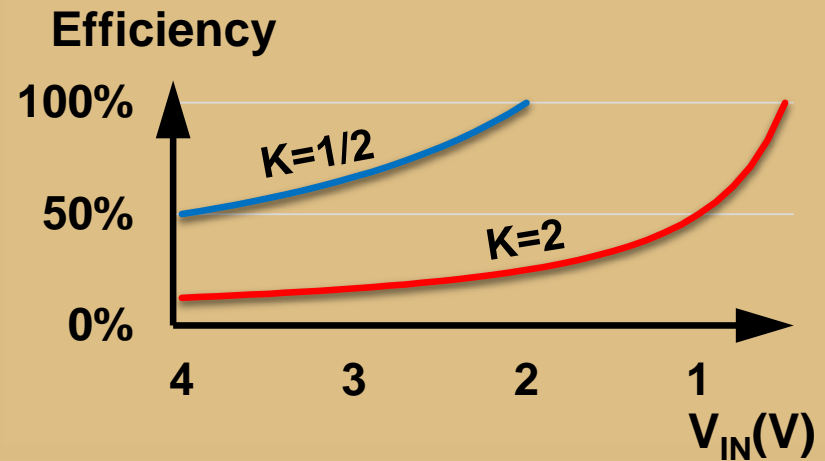
$$\eta = \frac{V_{OUT}}{V_{max}}$$



Fixed $V_{IN}=2V$



Fixed $V_{OUT}=1V$

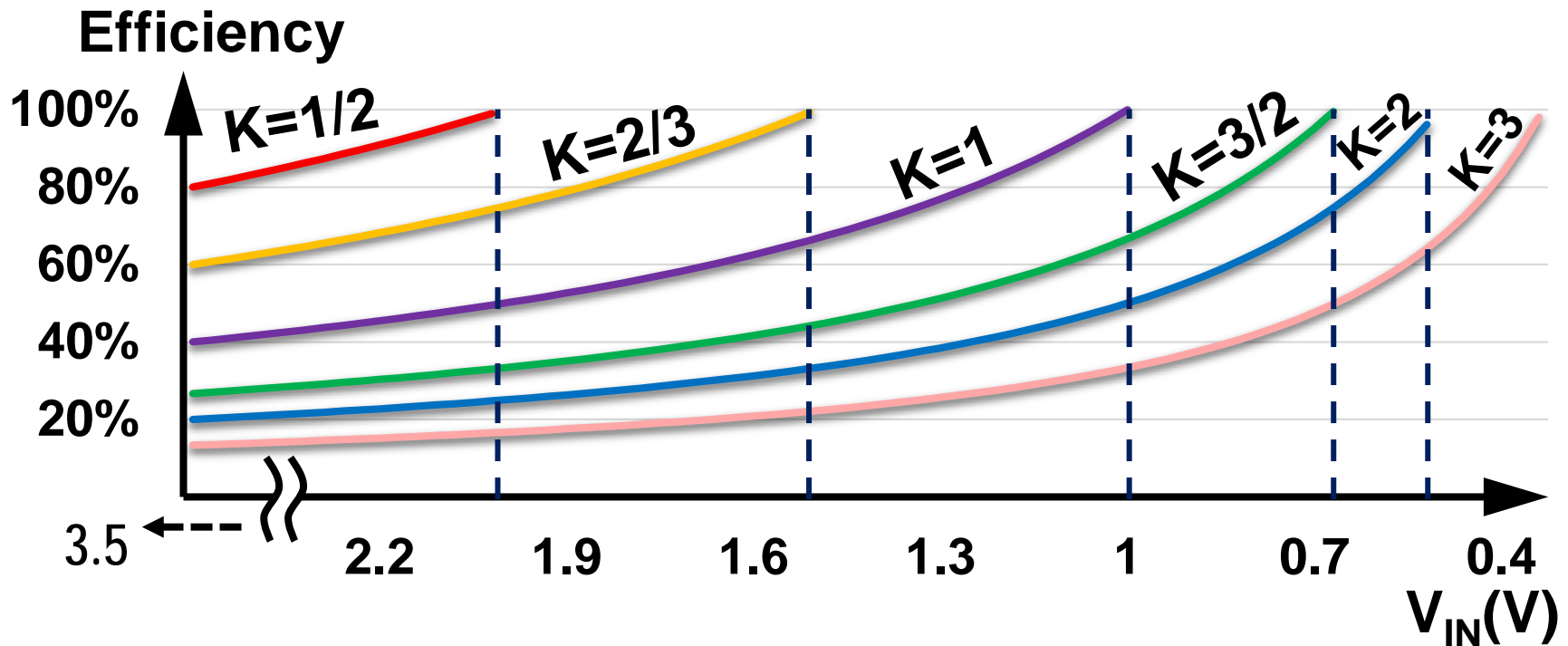


SC DC-DC Converter: Reconfigurable

■ Efficiency loss mechanisms

- Dominant → Conduction loss
- Bottom plate loss → process
- Switch loss
- Control circuit overhead

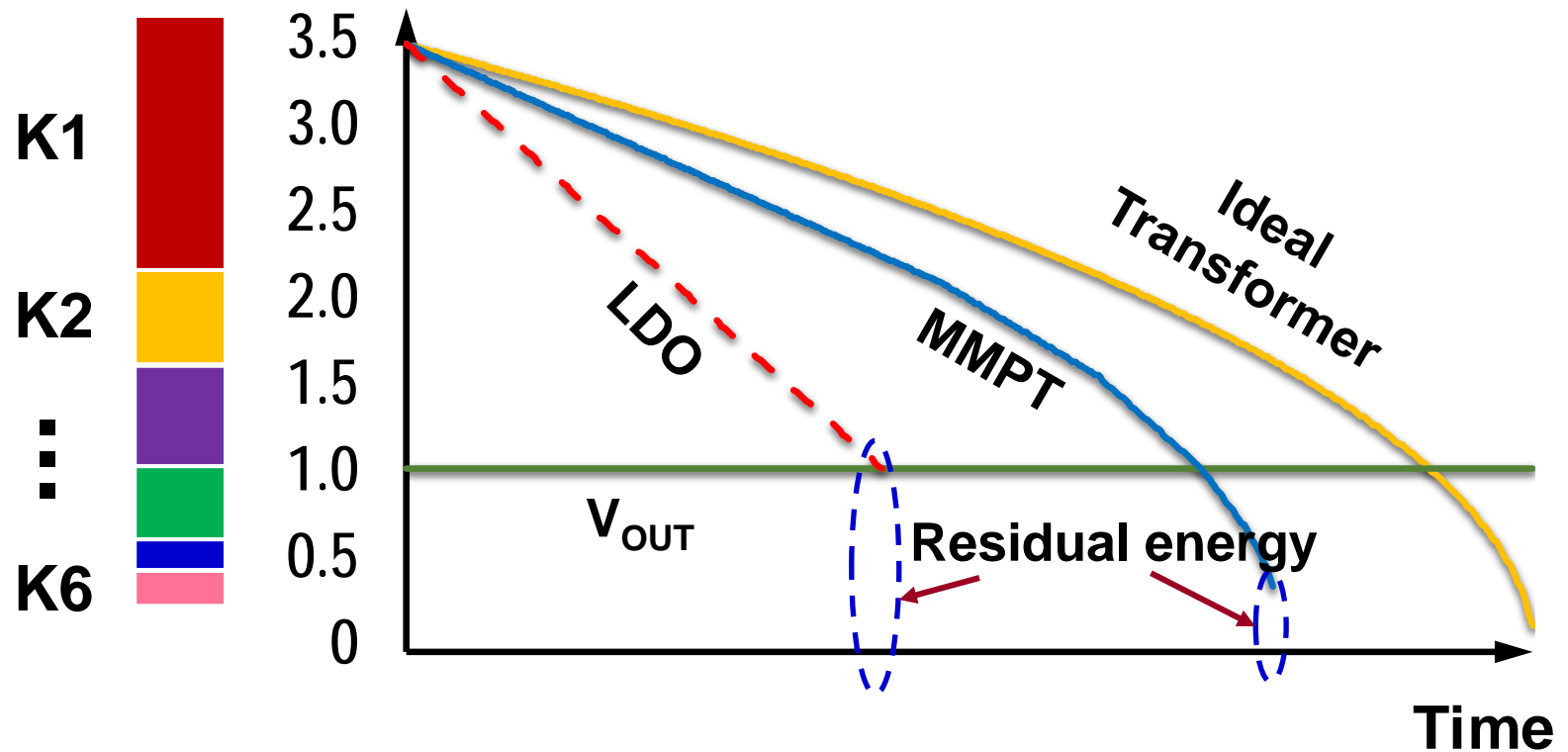
$$\eta = \frac{V_{OUT}}{K \cdot V_{IN}}$$



Multi-Mode Power Transformer (MMPT)

- Reconfigurable (6 modes)
 - SC converter based
- η limited by conduction loss

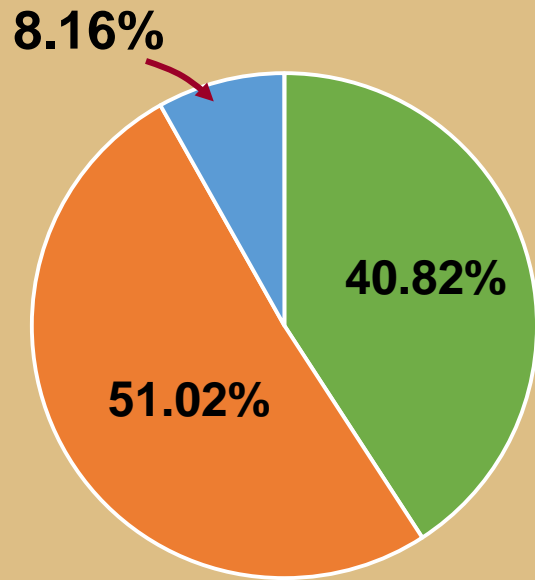
K1	K2	K3	K4	K5	K6
1/2	2/3	1	3/2	2	3



Energy Usage comparison

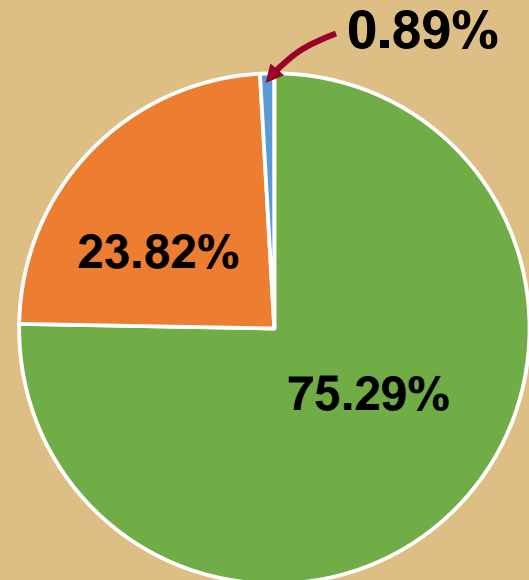
- MMPT has potential to nearly double operational time

LDO



- Useful energy
- Series loss
- Residual energy

MMPT



- Residual energy is 10 times less
- Useful energy is nearly doubled

MMPT Implementation: K2 — K6

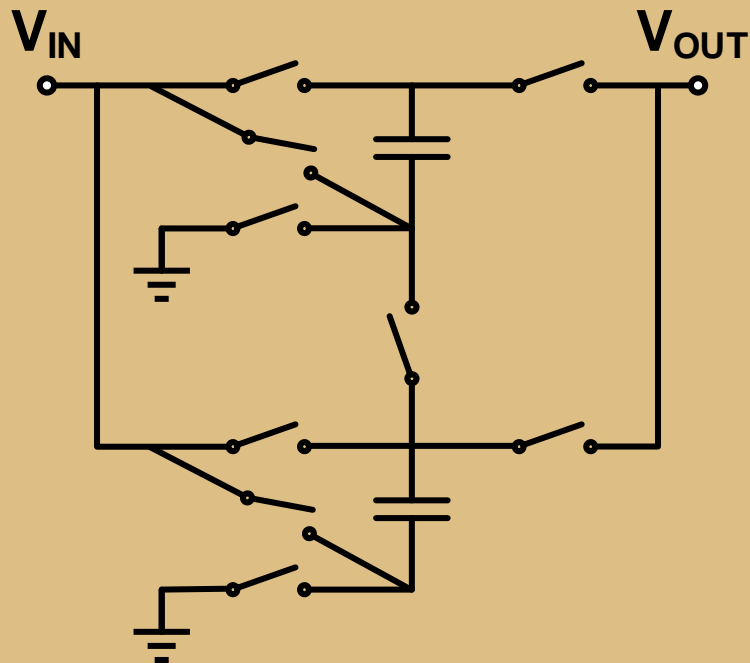
- Reconfigurable (2 circuits cover 5 modes of operation)

Boost converter

$$V_{IN}=1\sim 0V$$

$$K=3/2, 2, 3$$

Core device

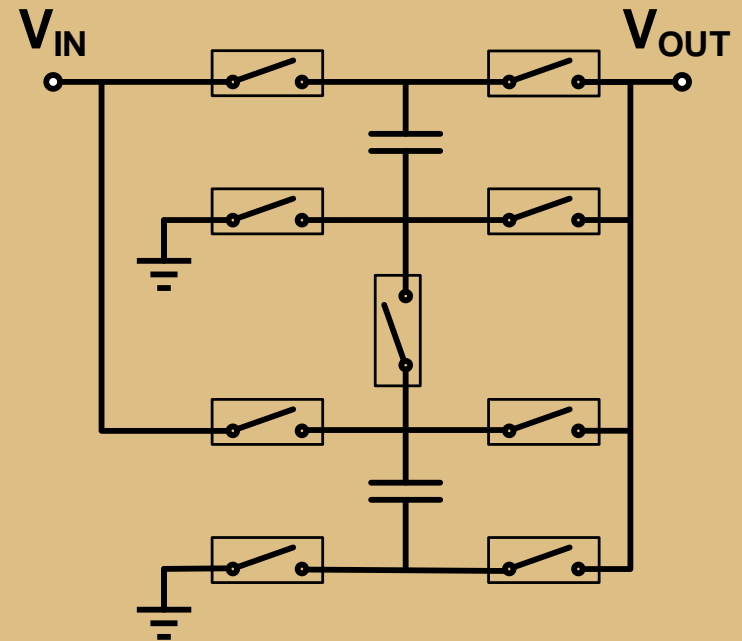


Buck converter

$$V_{IN}=2\sim 1V$$

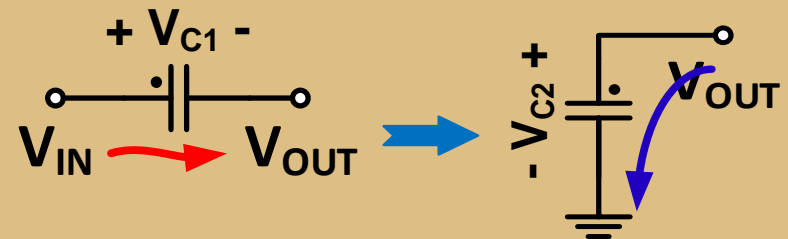
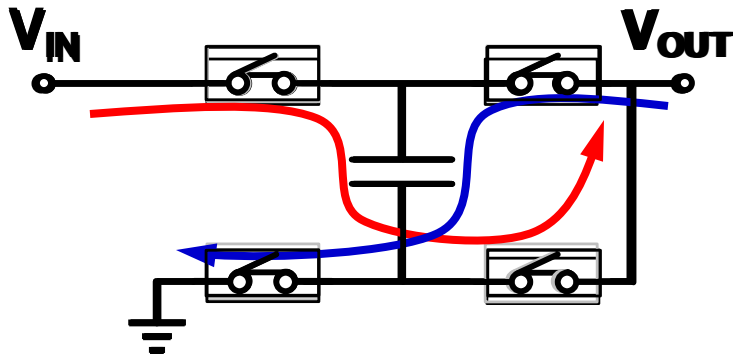
$$K=2/3, 1$$

I/O device



MMPT Implementation: K1

- I/O devices are not sufficient for highest input (3.5V)
 - How to implement switches?
 - How to drive switches?



Phase 1
($\Phi 1$)

$$V_{C1} = V_{IN} - V_{OUT}$$

Phase 2
($\Phi 2$)

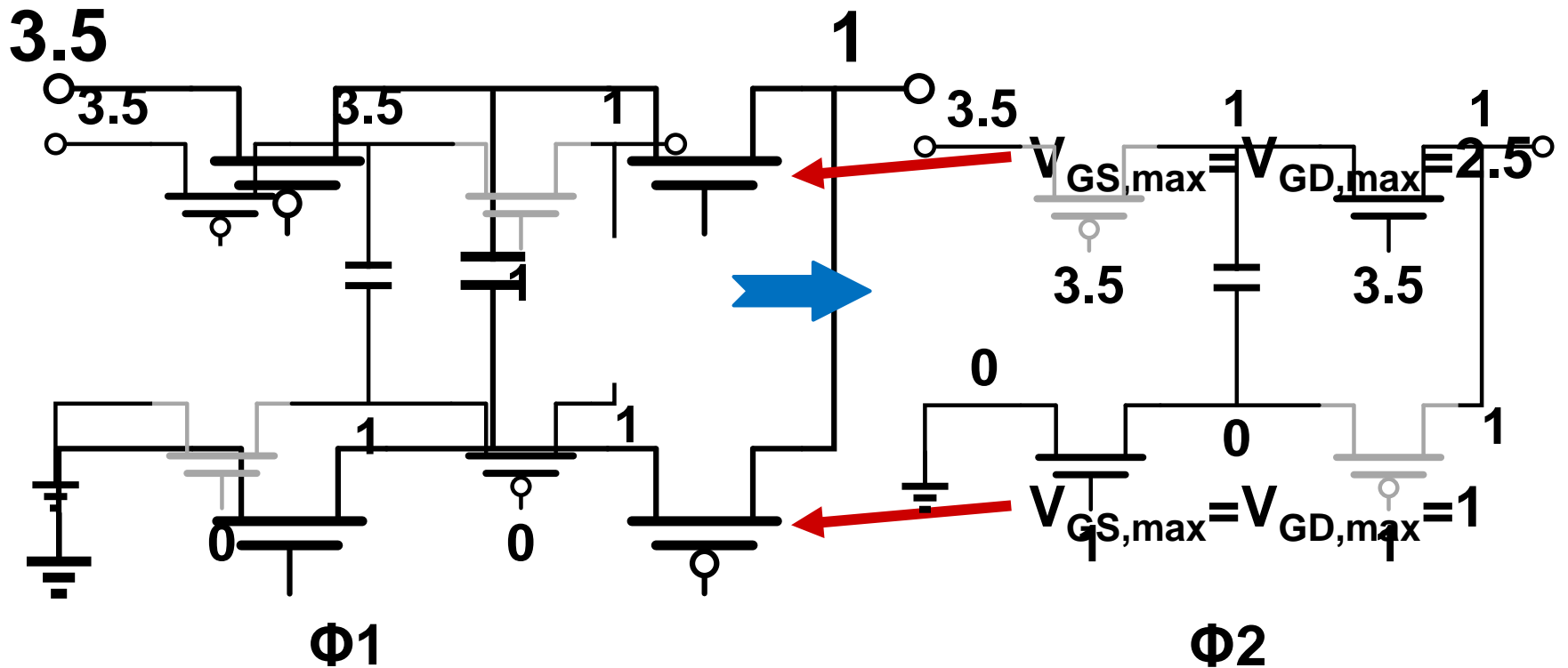
$$V_{C2} = V_{OUT}$$

$$\begin{aligned} V_{C1} &= V_{C2} \\ V_{OUT} &= \frac{1}{2} V_{IN} \end{aligned}$$

Voltage Protection: SC-Core

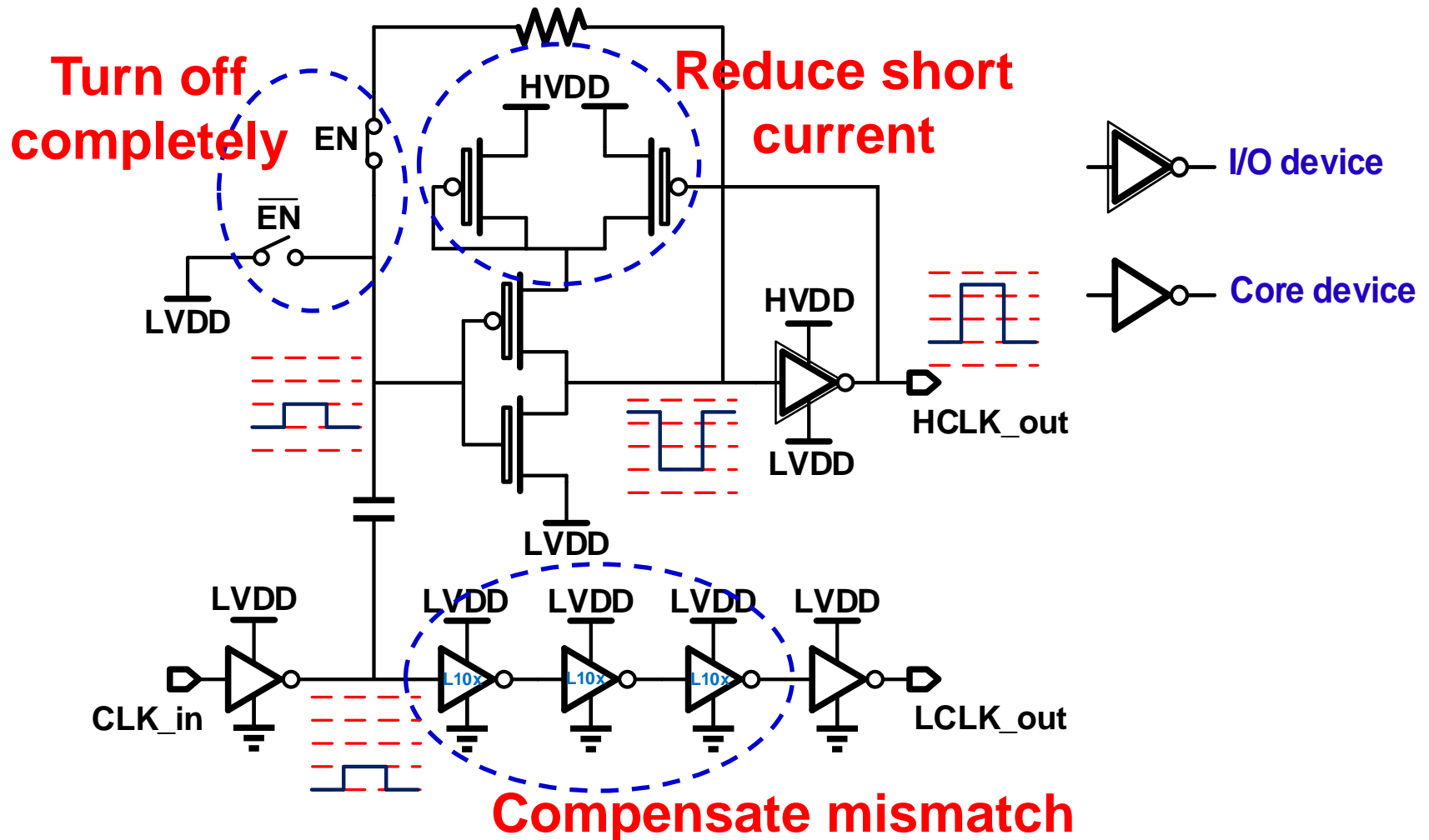
■ Buck Converter

- Switch drivers are not fully scaled toggle
- Switches only “see” $V_{IN}-V_{OUT}$ between nodes



Voltage Protection: High Voltage Clock

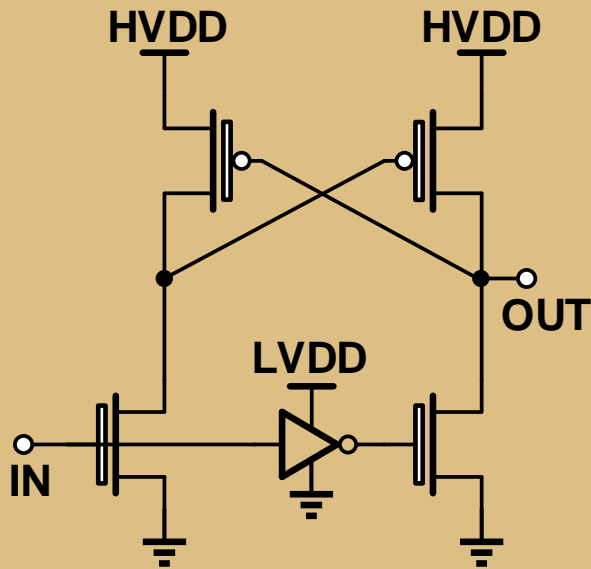
- Proposed AC coupled level shifter for HV clock



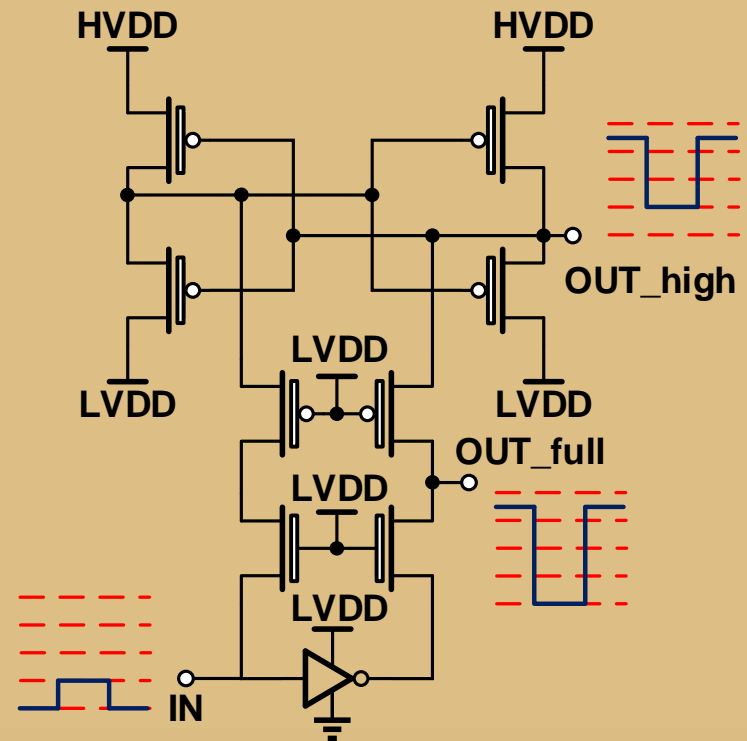
Voltage Protection: Level Shifter

- Full scale level shifter for control circuit
 - Also need voltage protection
 - Used in Mode selector & control loop

Conventional Level-Shifter

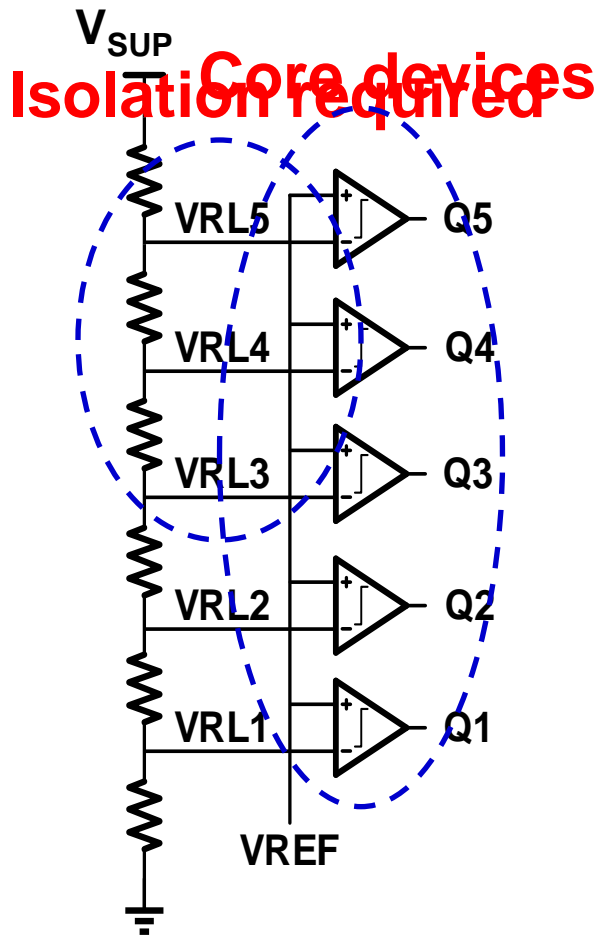


Proposed Level-Shifter

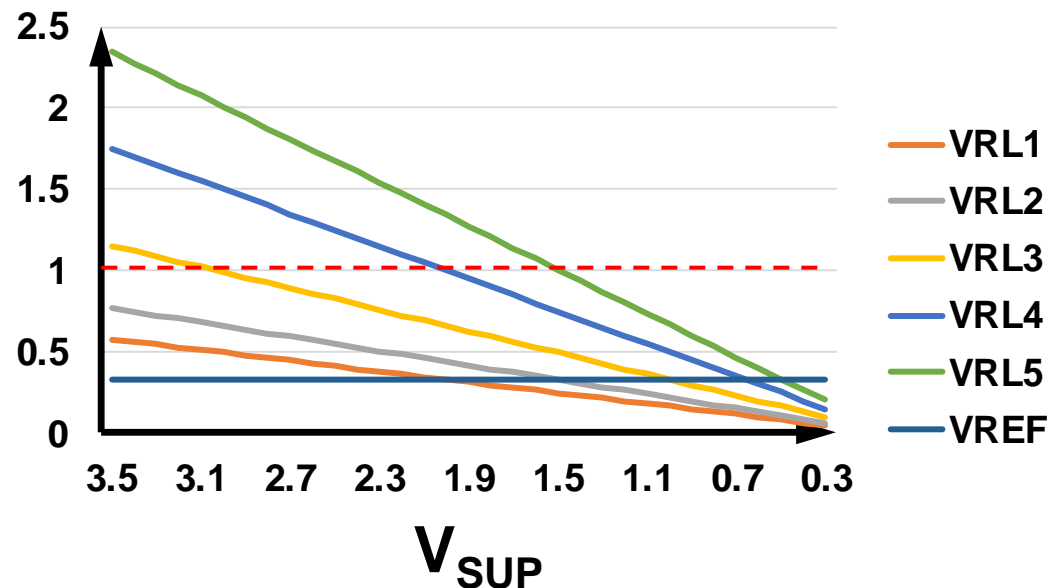


Voltage Protection: Mode Selector ADC

■ Comparator

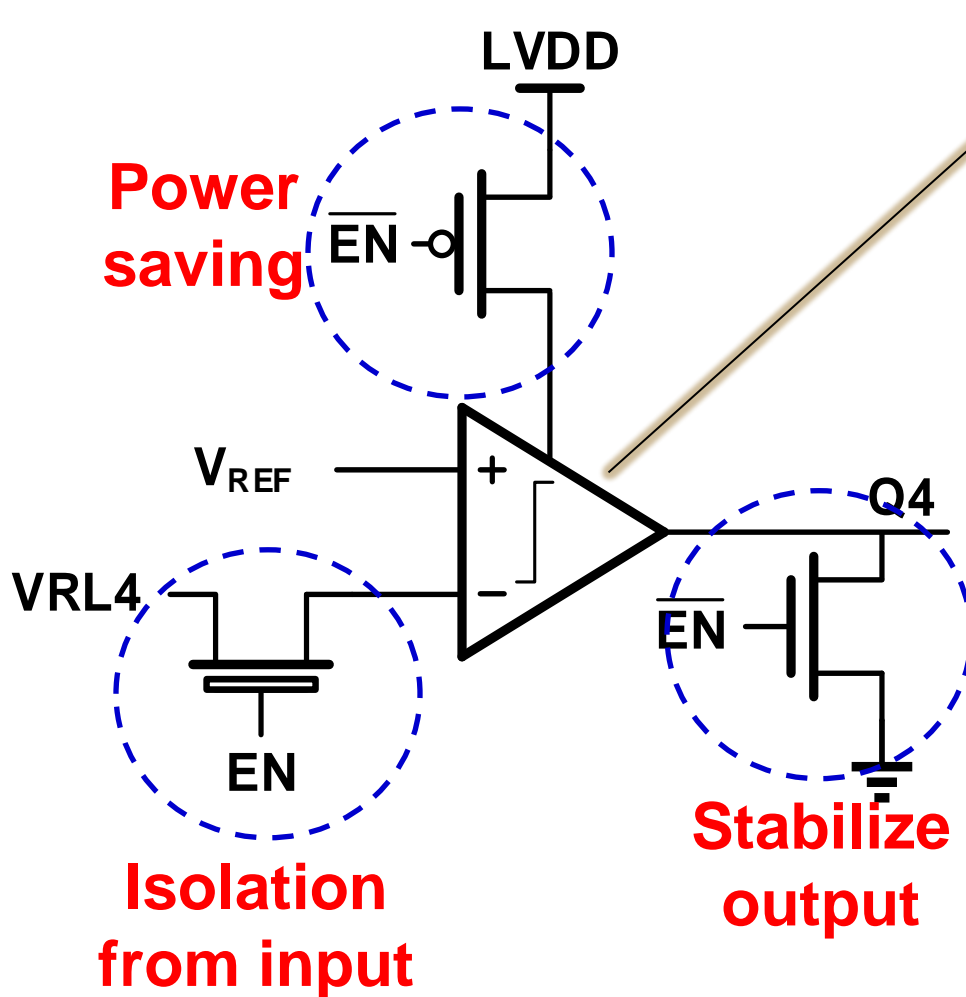


	K1	K2	K3	K4	K5	K6
Ratio	1/2	2/3	1	3/2	2	3
Turning Point (V)	2	1.5	1	0.67	0.5	x

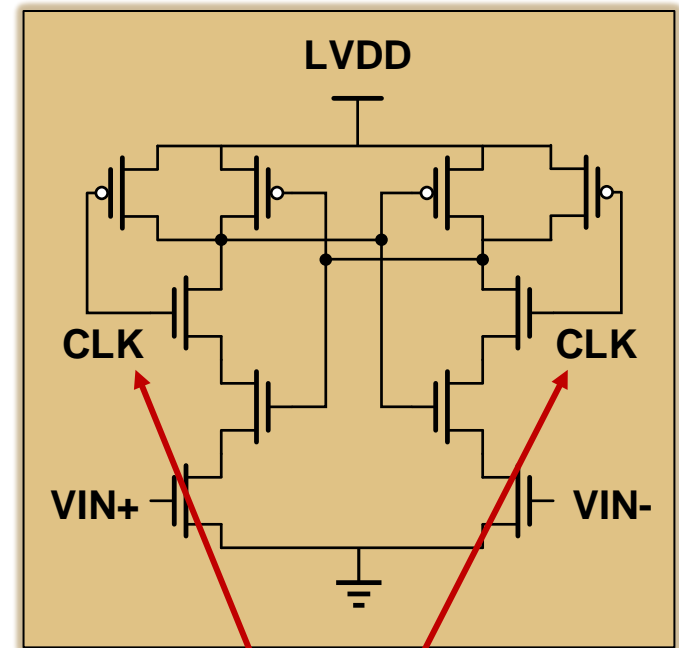


Voltage Protection: Comparator

■ Comparator

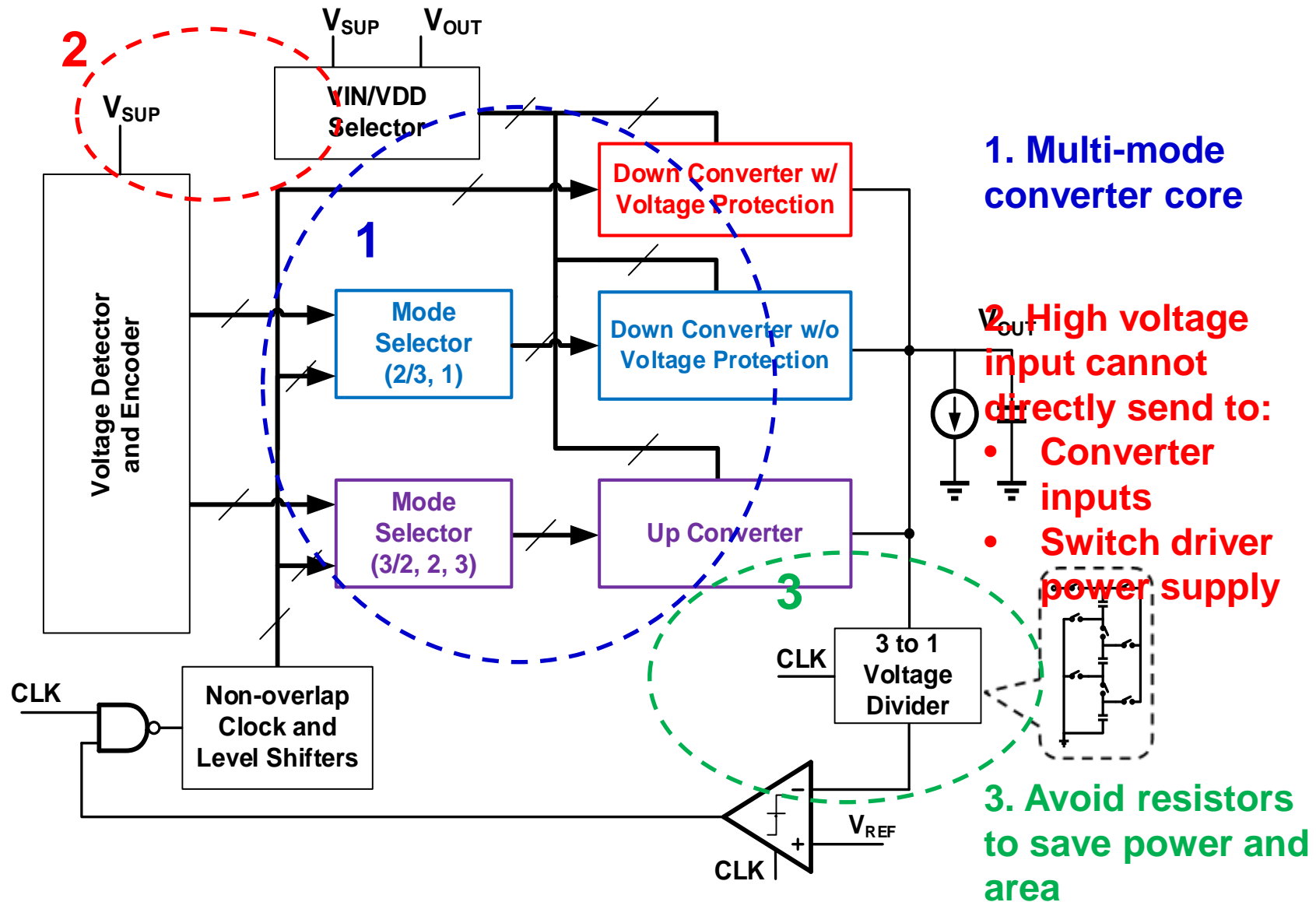


Conventional clocked strong-arm comparator



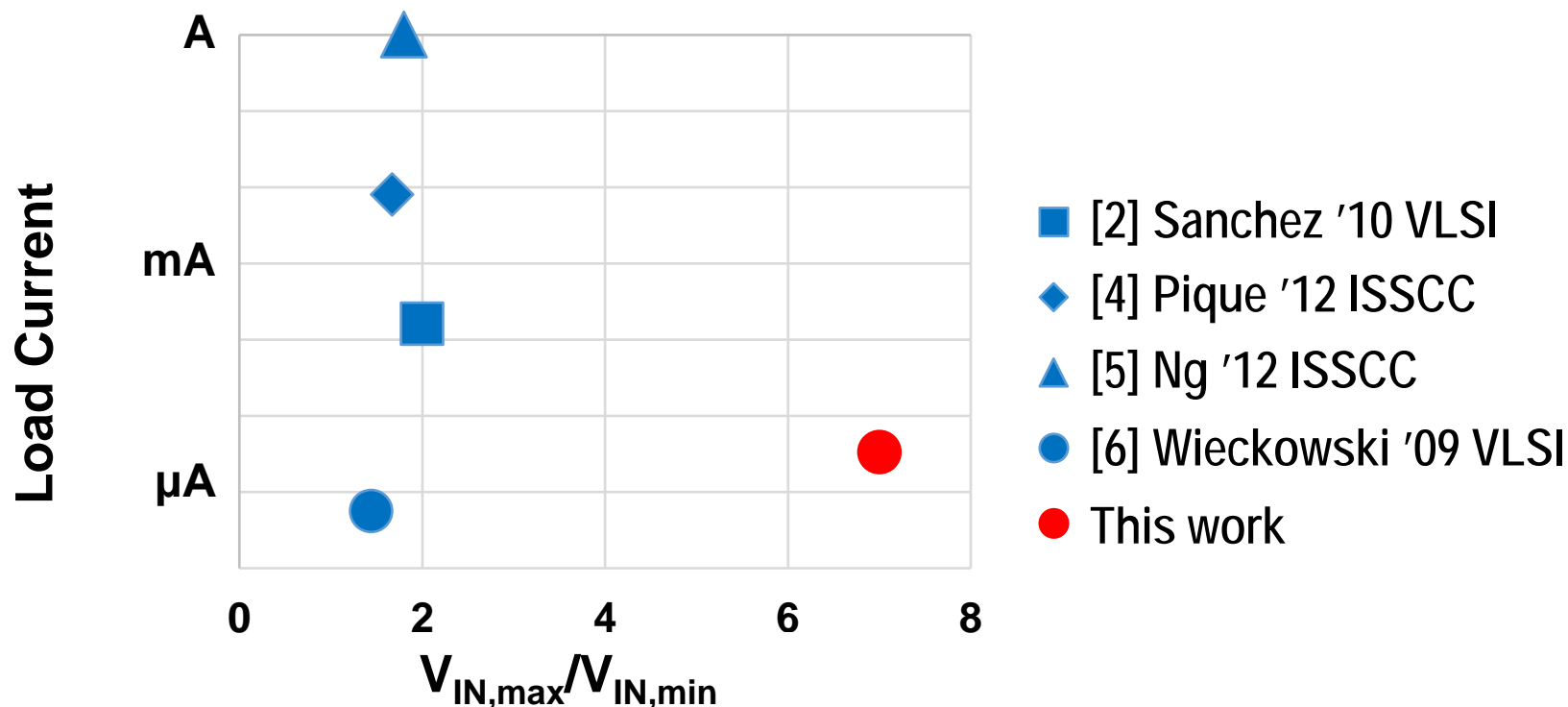
Frequency is set to $f_s/4$ to save power (slow supercap voltage change)

Overall Circuit Block Diagram



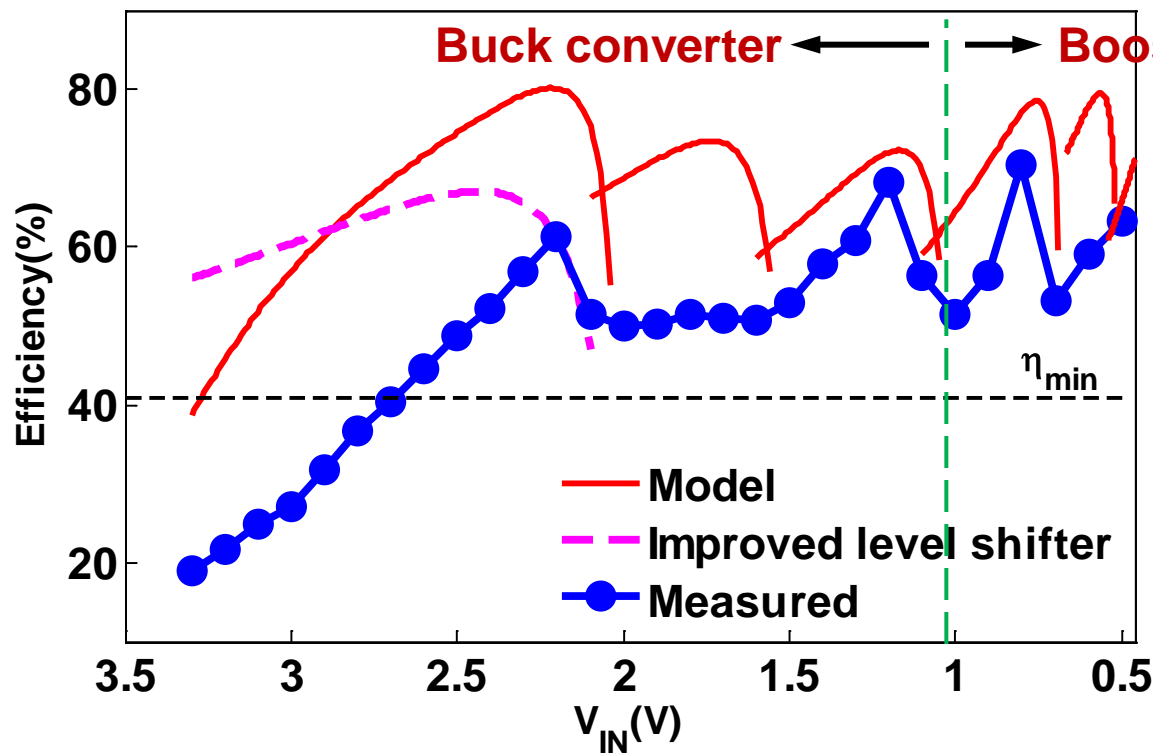
Comparison: Input Voltage Range

- Conversion ratio \rightarrow largest $V_{IN,max}$ to $V_{IN,min}$ ratio
- Buck/boost \rightarrow minimum residual energy lost
- Load current \rightarrow lowest load current (everything matters)



Prototype design: Efficiency

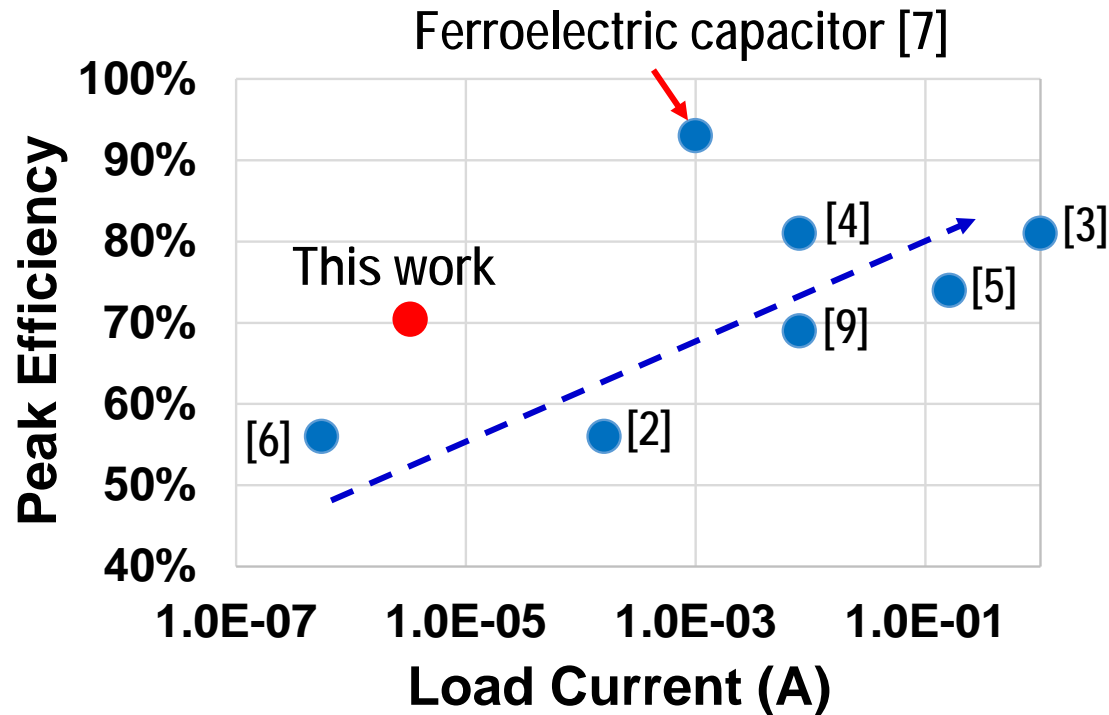
- Measured efficiency v.s. V_{IN}
- Lower efficiency at high V_{IN} than expected
 - Voltage protected level shifter leakage → can be improved



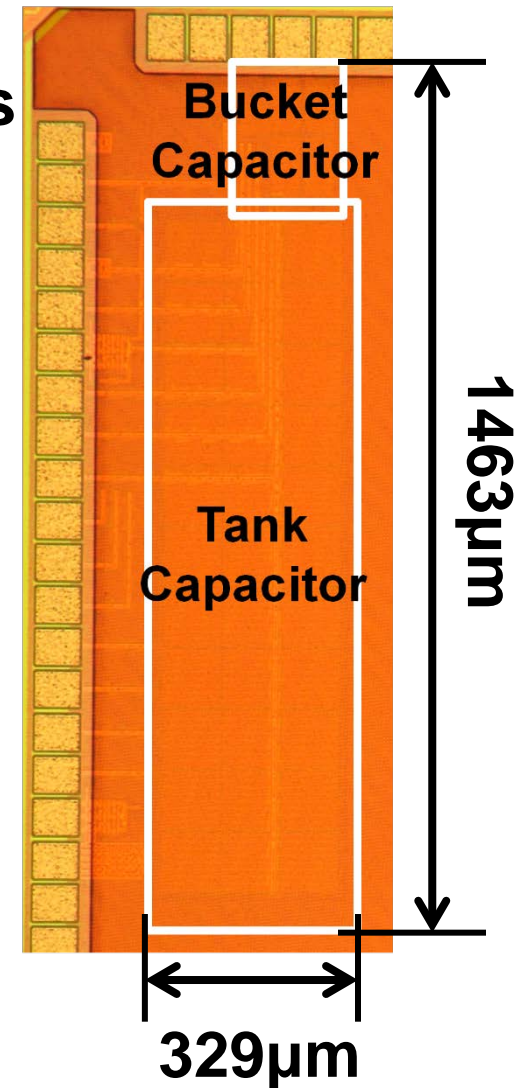
Tech	65nm
V_{IN}	3.5~0.5V
V_{OUT}	1.0V
Peak Efficiency	70.4%
Load Current	3 μ A

Comparison

- High efficiency is difficult at small loads



[7] El-Damak '13 ISSCC

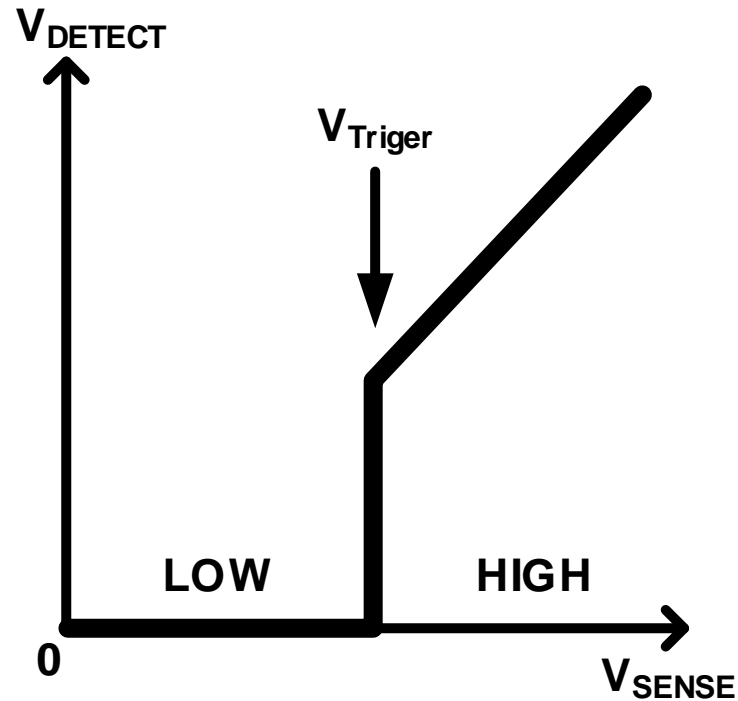
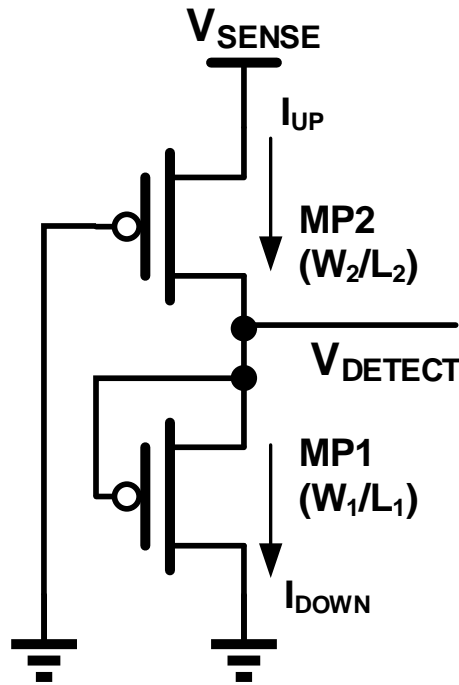


Summary & Conclusion

- Extend technology breakdown voltage
 - $V_{IN,max}$: 2.5V \rightarrow 3.5V
 - Storage power increase 96% (V^2)
- Extract over 98% of energy in supercap
 - $V_{IN,min}$: 1.0V \rightarrow 0.5V
- Usage time is nearly doubled
 - Useful energy: 40.8% \rightarrow 75.3%
- Application \rightarrow low power RFID for blood bags
 - $I_{LOAD} = 3\mu A$
- Require only one off-chip supercap
- Both buck & boost
- Techniques also useful for other application

Thank You & Questions

Start-up Circuits

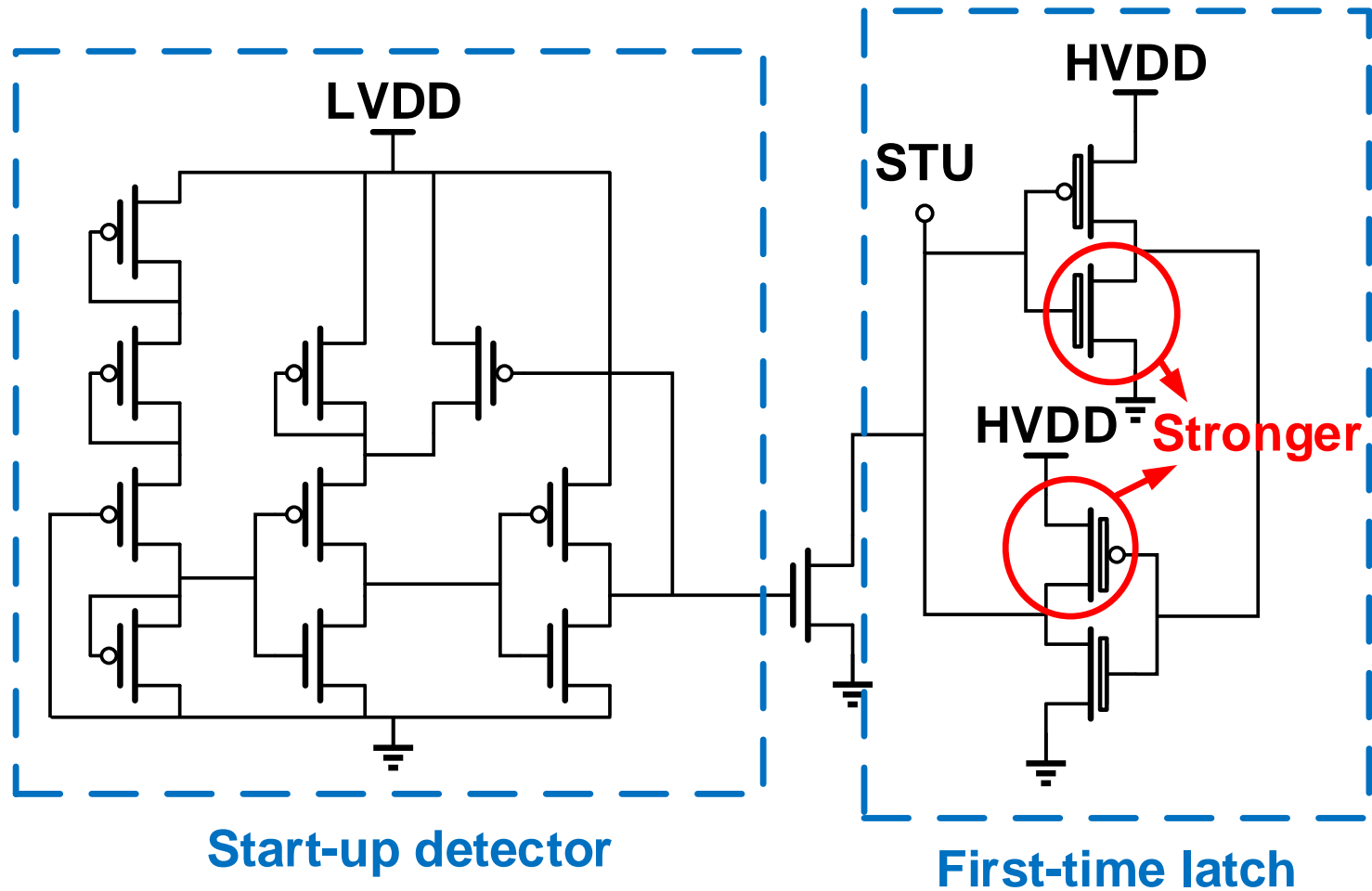


$$I_{\text{UP}} = K \frac{W_2}{L_2} e^{\frac{V_{\text{SENSE}} - V_{\text{TH}}}{mkT/q}}$$

$$I_{\text{DOWN}} = K \frac{W_1}{L_1} e^{\frac{-V_{\text{TH}}}{mkT/q}}$$

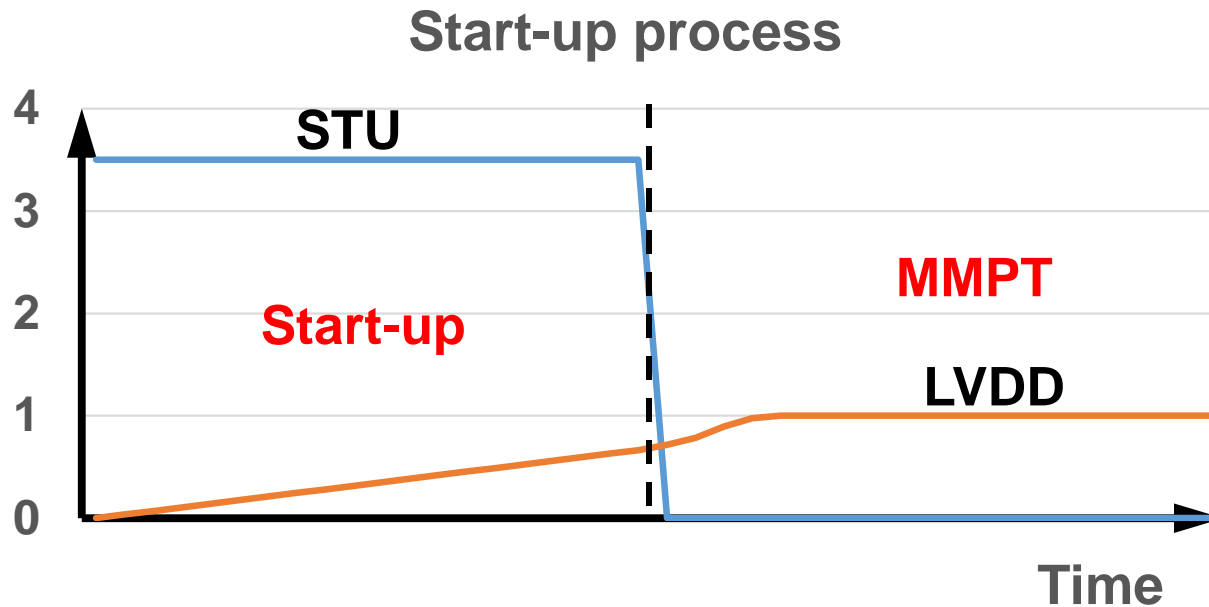
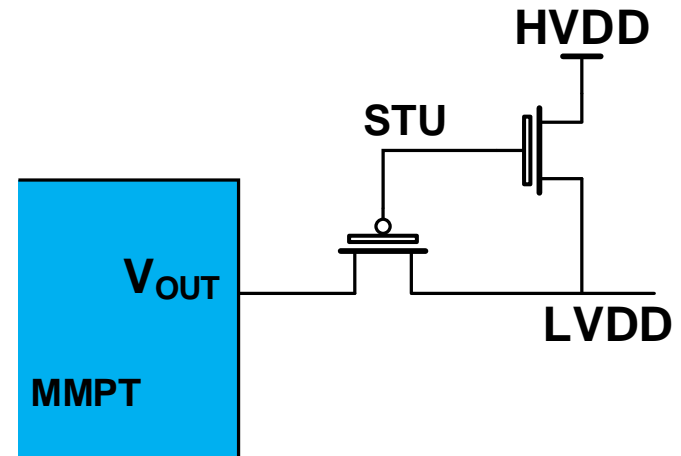
$$V_{\text{Trigger}} = \frac{mkT}{q} \ln \left(\frac{W_1}{W_2} \times \frac{L_2}{L_1} \right)$$

Start-up Circuits



Start-up Circuits

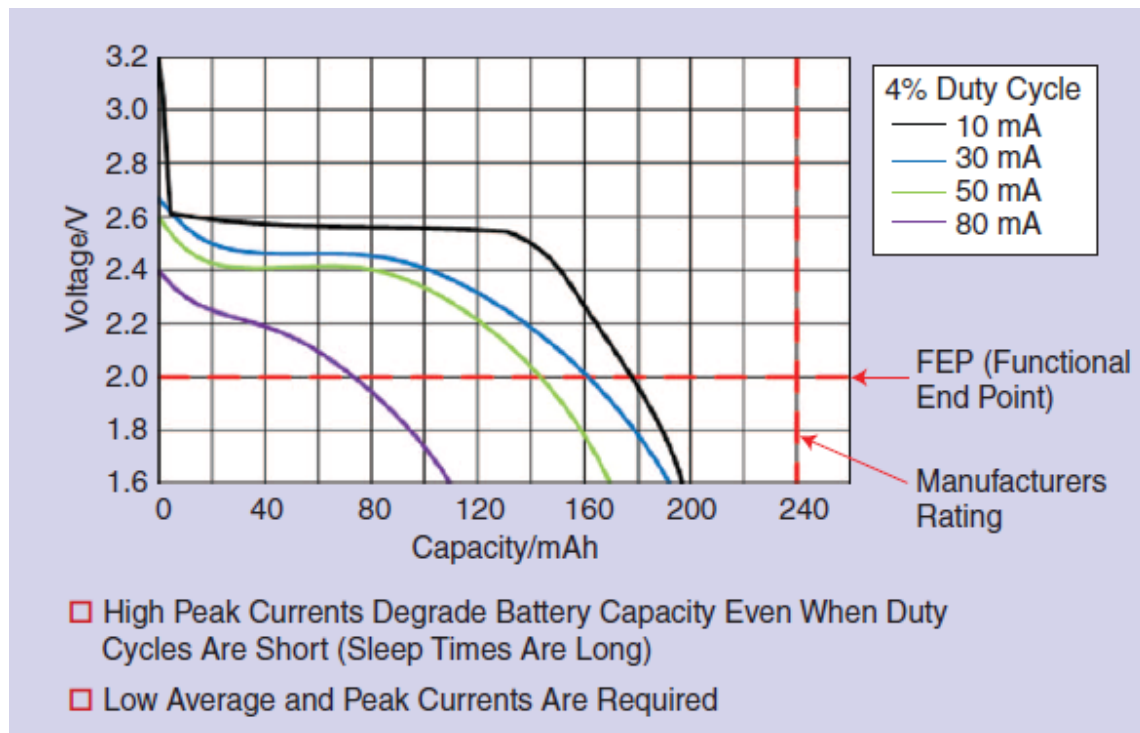
- Accumulate
- Detect
- Hand-over



Battery Voltage Droop

■ Discharge curve

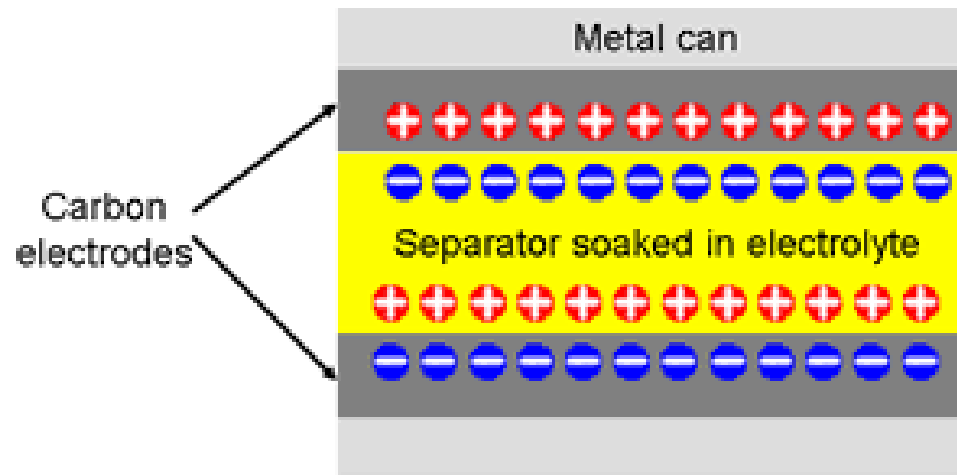
- Supercap: $V_{SUP} = Q / C_{SUP}$
- Battery: also not constant for large load



[8] Toumaz '13
SSC

What is supercapacitor

- **Electrochemical double-layer capacitors (EDLC)**
 - Two carbon electrodes
 - Organic electrolyte
 - Phenomenon of “double-layer”

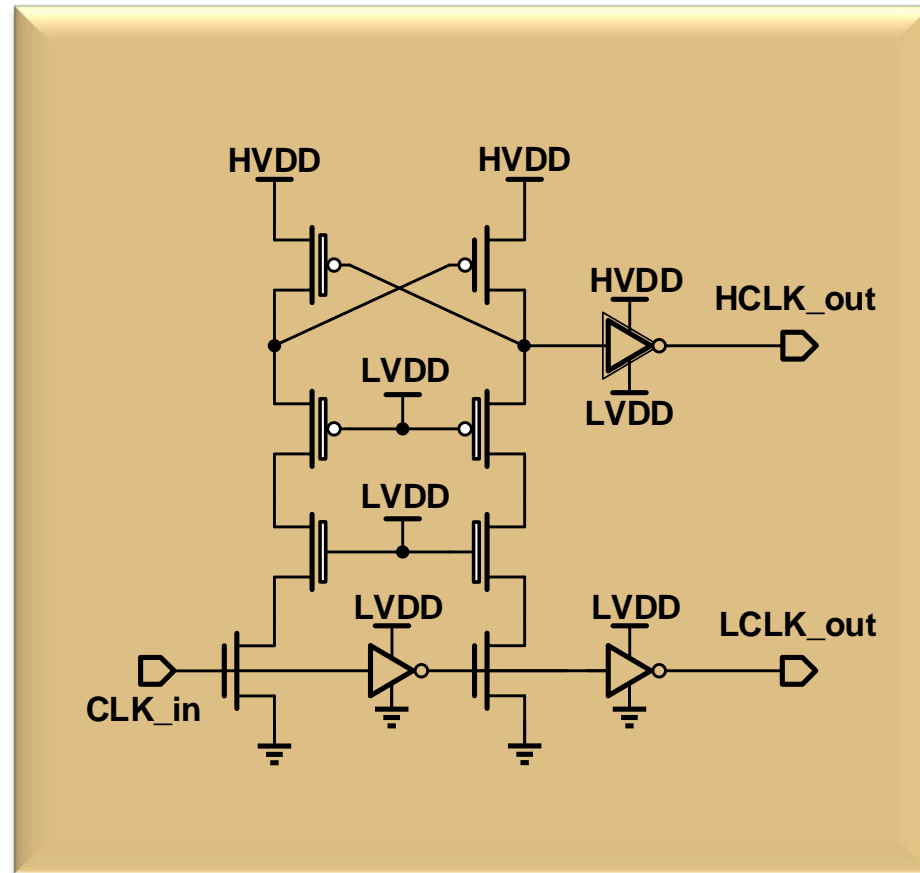
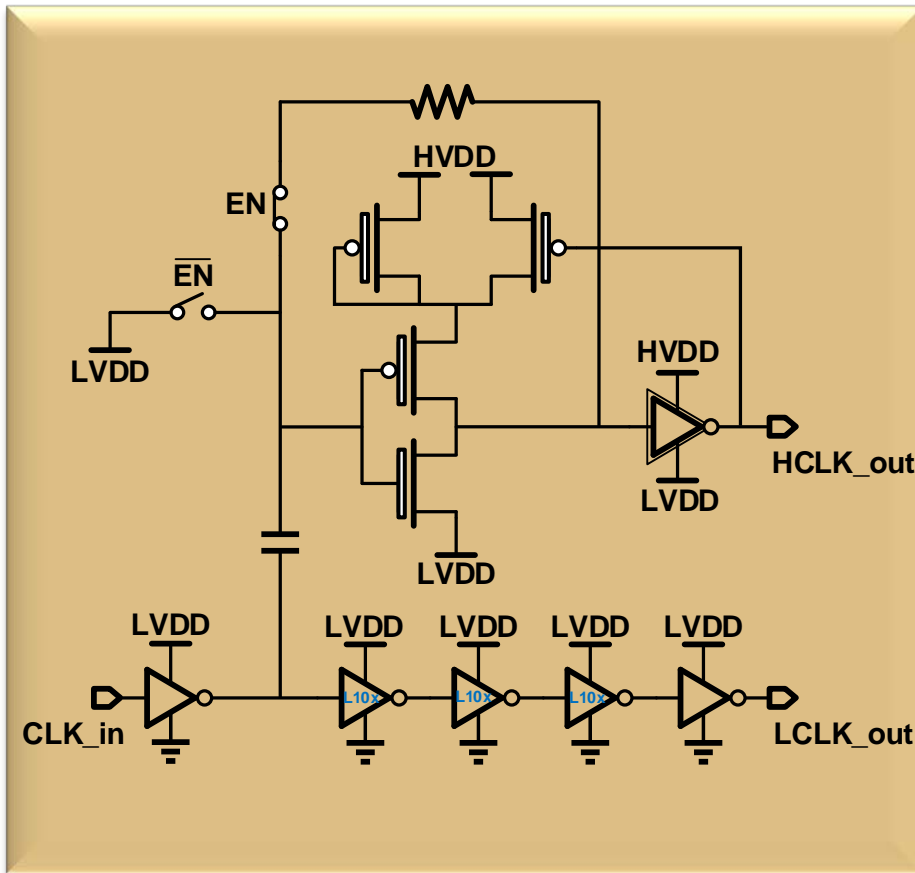


Double Layer Capacitor

[10] Electroaedia/Battery and Energy Technologies

Voltage protection level shifter

- High leakage for high input voltage
 - Can be improved to the right-hand-side one



References

- [1] <http://www.australianrobotics.com.au/products/super-capacitor-10f-25v>
- [2] Sanchez, William, Charles Sodini, and Joel L. Dawson. "An energy management ic for bio-implants using ultracapacitors for energy storage." VLSI 2010.
- [3] Le, H-P., et al. "A 32nm fully integrated reconfigurable switched-capacitor DC-DC converter delivering 0.55 W/mm² at 81% efficiency." ISSCC 2010.
- [4] Pique, Gerard Villar. "A 41-phase switched-capacitor power converter with 3.8 mV output ripple and 81% efficiency in baseline 90nm CMOS." ISSCC 2012.
- [5] Ng, Vincent, and Seth Sanders. "A 92%-efficiency wide-input-voltage-range switched-capacitor DC-DC converter." ISSCC 2012.
- [6] Wieckowski, Michael, et al. "A hybrid DC-DC converter for sub-microwatt sub-1V implantable applications." VLSI 2009.
- [7] El-Damak, Dina, Supriyo Bandyopadhyay, and Anantha P. Chandrakasan. "A 93% efficiency reconfigurable switched-capacitor DC-DC converter using on-chip ferroelectric capacitors." ISSCC 2013.
- [8] Burdett, Alison. "Ultra-Low-Power Wireless Systems: Energy-Efficient Radios for the Internet of Things." Solid-State Circuits Magazine, IEEE 7.2 (2015): 18-28.
- [9] Ramadass, Yogesh, et al. "A 0.16mm² Completely On-Chip Switched-Capacitor DC-DC Converter Using Digital Capacitance Modulation for LDO Replacement in 45nm CMOS" ISSCC 2010.
- [10] <http://www.mpoweruk.com/supercaps.htm>